



## STS Directory

Accreditation number: **STS 0050**

International standard: ISO/IEC 17025:2017  
Swiss standard: SN EN ISO/IEC 17025:2018

RUAG Schweiz AG  
RUAG Defence  
Test Competence Center  
Allmendstrasse 86  
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Responsible for MS: Jean Daniel Beer  
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Internet: http://www.ruag.ch  
Initial accreditation: 17.01.1994  
Current accreditation: 05.02.2019 to 04.02.2024  
Scope of accreditation see: www.sas.admin.ch (Accredited bodies)

### Scope of accreditation as of 05.02.2019

**Testing laboratory for simulated environmental testing and (USIM), electromagnetic compatibility (EMC), mechanical, non destructive and metallographic testing of metals (ZfP/ZP)**

Group of products or materials, field of activity	Principle of measurement <sup>2)</sup> (characteristics, measuring ranges, type of test)	Test methods, remarks (national, international standards, in-house test methods)
Electric, electronic and mechanical devices and units as well as Objects containing explosives	<p><b>Technical area Environmental simulation (USIM)</b></p> <p><b>Thermal- / climatic tests</b></p> <p>Heat tests: Chambers: up to +180 °C Size: 300 to 4500 l</p>	<p><b>Technical manager USIM:</b> René Krummenacher Phone: +41 (0)33 228 30 01</p> <p>MIL STD 810, Meth 501, MIL STD 331, Test C6, AECTP 300, Meth 302, IEC 60068-2-2, EN 60068-2-2, V 009 100 "Richtlinie USP", P-Nr. 101</p>



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Electric, electronic and mechanical devices and units as well as Objects containing explosives	<p>Cold tests: Chambers: down to -60 °C Size: 300 to 4500 l</p> <p>Temperature-shock tests: Chambers: -80 to +200 °C Size: 130 to 1800 l</p> <p>Climate test: Chambers: 10 % to 98 % r. F. at 10° to 95 °C Capacity: 500 to 4500 l</p> <p>Unterdruck-Prüfungen: Druck: atm. Druck bis 50 mbar Grösse: 2800 l</p>	<p>MIL STD 810, Meth 502 und 521, MIL STD 331, Test C6, AECTP 300, Meth 303, IEC 60068-2-1, EN 60068-2-1, V 009 100 "Richtlinie USP", P-Nr. 102</p> <p>MIL STD 810, Meth 503, MIL STD 331, Test C7, AECTP 300, Meth 304, EN 60068-2-14, IEC 60068-2-14, V 009 100 "Richtlinie USP", P-Nr. 103</p> <p>MIL STD 810, Meth 507 und 520, MIL STD 331, Test C1, AECTP 300, Meth 306, EN 60068-2-30, IEC 60068-2-30, EN 60068-2-38, IEC 60068-2-38, EN 60068-2-67, IEC 60068-2-67, EN 60068-2-78, IEC 60068-2-78, V 009 100 "Richtlinie USP", P-Nr. 201, RCTA DO-160, Section 6</p> <p>MIL STD 810, Meth 500 und 520, AECTP 300, Meth 312, EN 60068-2-13, IEC 60068-2-13, EN 60068-2-39, IEC 60068-2-39, EN 60068-2-40, IEC 60068-2-40, EN 60068-2-41, IEC 60068-2-41, V 009 100 "Richtlinie USP", P-Nr. 203, RTCA DO-160, Section 4</p>
Control cabinets	<p><b>Tests on compressive strength</b></p> <p>Alternating pressure+/- 10 kPa Load Cycles Indirect and direct procedure</p> <p><b>Mechanical Tests</b></p> <p>Vibration Tests: Shakers vertical and horizontal (Slip-tables) Thurst: 2.2 kN to 88.9 kN with possibility of simultaneous tempering - 40 to +100 °C Performance: 5 - 3000 Hz</p>	<p>ATG LP 45 (Alp Transit Gotthard AG, Dok.: Nr. ATG:BE01-#10021 ID's Nr.: LP 45.98 &amp; LP 45.99)</p> <p>MIL STD 810, Meth 514, MIL STD 331, Test B1 - B3, AECTP 400, Meth 401 und 406, EN 60068-2-6, IEC 60068-2-6, EN 60068-2-64, IEC 60068-2-64, EN 61373, IEC 61373, V 009 100 "Richtlinie", P-Nr. 301, RCTA DO-160, Section 8</p>



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Control cabinets	<p>Mech. shock tests: on Shaker: Acceleration for shocks up to 40 g according to Test object and fixture</p> <p>on Shock machine with standard table:  <ul style="list-style-type: none"> <li>- Mass of test item: up to ca.85kg</li> <li>- Shape of shockwave: Half sine and rectangular with shock amplifier</li> <li>- Acceleration: 15'000g at 0,1ms</li> <li>- Mass of test item: ca. 5.5 kg</li> <li>- Shape of shock wave: Half sine</li> </ul> </p> <p><b>Drop tests</b> Drop hight: up to 17 m Drop bases: Concrete, Steel, Sand</p> <p><b>Dust tests</b> Chamber: 2000 x 800 x 800 mm Mass of Test item: max. 100 kg</p> <p><b>Corrosion tests</b> Salt-mist tests Chamber: up to 50 °C Capacity: ca. 250 l</p>	<p>MIL STD 810, Meth 516, MIL STD 331, Test A1, AECTP 400, Meth 403 und 417, EN 60068-2-27, IEC 60068-2-27, EN 60068-2-53, IEC 60068-2-53, EN 60068-2-55, IEC 6068-2-55, EN 60068-2-57, IEC 60068-2-57, EN 60068-2-59, IEC 60068-2-59, EN 60068-2-80, IEC 60068-2-80, EN 60068-2-81, IEC 60068-2-81, EN 61373, IEC 61373</p> <p>EN 60068-2-27, IEC 60068-2-27, V 009 100 "Richtlinie USP", P-Nr. 302, RCTA DO-160, Section 7</p> <p>MIL STD 810, Meth 516, Verf. IV, Tab. 516.4-II, MIL STD 331, Test A3 - A5, AECTP 400, Meth 414, EN 60068-2-31, IEC 60068-2-31, EN 60068-2-75, IEC 60068-2-75, V 009 100 "Richtlinie", P-Nr. 303</p> <p>MIL STD 810, Meth 510, MIL STD 331, Test C9, AECTP 300, Meth 313, EN 60068-2-68 gemäss, EN 60529 (mit horizontaler Strömung), IEC 60068-2-68 gemäss IEC 60529 (mit horizontaler Strömung), EN 60529, IEC 60529, V 009 100 "Richtlinie", P-Nr. 204</p> <p>MIL STD 810, Meth 509, EN 60068-2-11, IEC 60068-2-11, EN 60068-2-52, IEC 60068-2-52, ISO 9227, AECTP 300, Meth 309, RCTA DO-160, Section 14</p>



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Control cabinets	<p><b>Watertightness tests</b> Rain test facility:</p> <ul style="list-style-type: none"> <li>- Test chamber: 17 m<sup>3</sup></li> <li>- Wind: up to 18 m/sec</li> <li>- Rain volume: up to 300 mm/h</li> <li>- Masses of test items for:               <ul style="list-style-type: none"> <li>MIL STD 810: 400 kg</li> <li>EN 60529: 50 kg</li> </ul> </li> <li>- Immersion basin:               <ul style="list-style-type: none"> <li>Temp: up to +80 °C,</li> <li>1550 x 1550 x 700 mm,</li> <li>1550 x 700 x 550 mm,</li> <li>(h x b x t → h = immerse depth)</li> </ul> </li> </ul> <p><b>Model tests on packages for the transport of dangerous good</b></p>	MIL STD 810, Meth 506, AECTP 300, Meth 307 und 310, EN 60068-2-17, Tab. II, IEC 60068-2-17, Tab. II, EN 60068-2-18, IEC 60068-2-18, EN 60529, IEC 60529, V 009 100 "Richtlinie USP", P-Nr. 202, MIL STD 810, Meth 512, RCTA DO-160, Section 10
Packages for solid materials and items, except barrels made of natural wood	<p>Drop tests Stockpile tests</p> <p><b>Testing laboratory for electromagnetic compatibility (EMC)</b></p>	<p>Rules for the transport by railway and on the road (Transportreglement) RID/ADR, Teil 6, Kap. 6.1</p> <p><b>Technical manager EMC:</b> Andreas Horvath Phone: +41 (0)33 827 66 10</p>
Electrical Equipment	<p>Emission Basic Standards:</p> <p>Harmonic current emissions ≤ 16 A</p> <p>Voltage changes, voltage fluctuations and flicker ≤ 16 A</p> <p>Disturbance voltages and currents frequency range: f = 9 kHz - 30 MHz</p>	<p>EN 61000-3-2, IEC 61000-3-2</p> <p>EN 61000-3-3, IEC 61000-3-3</p> <p>EN 55016-1-1, CISPR 16-1-1, EN 55016-1-2, CISPR 16-2-1, EN 55016-2-1, CISPR 16-2-1, EN 55016-1-1</p>
Electronical Equipments	<p>Disturbance field strength frequency range: f = 30 - 1000 MHz Measuring distance R = 3 m Measuring distance R = 10 m <sup>3)</sup></p> <p>Disturbance field strength frequency range: f = 1 GHz – 18 GHz</p> <p>Electrostatic discharge</p> <p>High frequency electromagnetic field frequency range: f = 80 MHz – 6 GHz</p> <p>Electrical fast transient / burst</p>	<p>EN 55016-1-1, CISPR 16-1-1, EN 55016-1-4, CISPR 16-1-4, EN 55016-2-3, CISPR 16-2-3</p> <p>EN 55016-1-1, CISPR 16-1-1, EN 55016-1-4, CISPR 16-1-4, EN 55016-2-3, CISPR 16-2-3</p> <p>EN 61000-4-2, IEC 61000-4-2</p> <p>EN 61000-4-3, IEC 61000-4-3</p> <p>EN 61000-4-4, IEC 61000-4-4</p>



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Electronical Equipments	Surge	EN 61000-4-5, IEC 61000-4-5
	Conducted disturbances, induced by radio-frequency fields frequency range: f = 0.15 - 220 MHz	EN 61000-4-6, IEC 61000-4-6
Electromacnetical equipment	Power frequency magnetic field	EN 61000-4-8, IEC 61000-4-8
	Voltage dips, short interruptions and voltage variations	EN 61000-4-11, IEC 61000-4-11
	<b>EMC of products</b>	
	<b>Generic standards</b>	EN 61000-6-1, IEC 61000-6-1, EN 61000-6-2, IEC 61000-6-2, EN 61000-6-3 <sup>T)</sup> , IEC 61000-6-3 <sup>T)</sup> , EN 61000-6-4 <sup>T)Y)</sup> , IEC 61000-6-4 <sup>T)Y)</sup>
	<b>Product standards:</b>	EMC-tests according to product standards that are fully covered by the above listed basic standards Among others:
Industrial, scientific and medical (ISM) radio-frequency equipment	Emission	EN 55011 <sup>P)</sup> , CISPR 11 <sup>P)</sup> , for class A/group 2 see restriction <sup>Y)</sup>
Information technology equipment	Emission	EN 55022, CISPR 22
Medical electrical equipment	General requirements for basic safety and essential performance	IEC/EN 60601-1-2
	<b>Technical area</b>	<b>Technical manager:</b>
	<b>Material testing</b>	Karl Köster
	<b>Non destructive testing</b>	Phone: +41 (0)33 827 65 80
	<b>Destructive testing</b>	
	<b>Non destructive testing and measuring procedure</b>	(Qualification of personnel in accordance to SN EN 473)
Metals	Detection of surface defects by visula inspection (VT)	EN 13018
	Detection of interior and external defects and measure of thickness of the material by ultrasonic testing (UT)	EN 583-1
	Detection of defects at and near the surface - Measure of crack depth (defectometer)	EN 12084 <sup>A), B)</sup>



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Metals, polymers	Eddy Current method for measurement of thickness of electrical non-conductive coatings on non ferromagnetic basic metals	EN ISO 2360
Ferromagnetic materials	Detection of surface defects by liquid penetration inspection (PT): - Stationary equipment - Liquid dye spraying or brushing	EN 571-1 <sup>A), B)</sup>
	Detection of surface or near the surface by magnetic particle inspections (MT): - Stationary equipments - Hand yoke magnet - Various magnetisation methods	EN ISO 9934-1 <sup>A), B)</sup>
	Magnetic methods of measurement of thickness of non ferromagnetic coatings on ferromagnetic materials	EN ISO 2178 <sup>A), B)</sup>
Iron, aluminum, titanium, copper and nickel base alloys	<b>Chemical Composition of Metals</b> Mobile plant spectrometry by spark excitation: Fe base: C max. 2,5 %: - Identifications analyses	AAV C1
Metals	<b>Mechanical Materials Testing</b> Measure of the tensile strength up to 250 kN load measure of elongation until breaking: - Tensile test of standard specimen, bars and wires at room temperature - Test of components	EN ISO 6892-1
	Measure of the compression strength up to 250 kN load: - Compression test of cylindrical specimen - Test of components	DIN 50106
	Measure of bend resistance up to 250 kN Last: - Bend test by three point rest or with punch and die - Test of components	EN ISO 7438
	Measure of absorbed energy up to 300 J: - Charpy impact test from -60°C to +250°C	EN ISO 148-1



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Metals	Hardness testing: Vickers: 0,25 - 1177 N charge, portable test 196 N: Vickers hardness test (stationary and portable) and micro hardness test	EN ISO 6507-1
	Brinell: 9,8 - 29420 N charge: - Brinell hardness test	EN ISO 6506-1
	Rockwell: scale A, C, 15 N, 30 N und 45 N: - Rockwell hardness test	EN ISO 6508-1
	<b>Optical Metallography</b>	
Metals	Magnification from 50 to 1000 times: microstructural qualification with picture documentation	DIN 50600
	Measure of thickness of layers	EN ISO 1463
	Determination of ferritic or austenitic grain size of steels and ferrous materials	EN ISO 643
	Microscopic examination of special steels using standard diagrams to access the content of non-metallic inclusions	DIN 50602, DIN EN 10247
	Hardness depth of heat-treated parts; determination of the effective depth of carburized and hardened cases, of hardening by flame or induction hardening and of hardening by nitriding	EN ISO 2639, DIN EN 10328, DIN 50190-3, DIN 50190-4
	Determination of depth of decarburization by optical microscopy and low charge hardness test	EN ISO 3887
	<b>Surface Tests</b>	
Metals / surface treatments	Gravimetric method and analogous	EN ISO 1460, EN 12476
	Salt spray tests with different sodium chloride solutions	EN ISO 9227
	Metallic coatings, Vickers and Knoop microhardness tests	EN ISO 4516
Medical electrical equipment	General requirements for basic safety and essential performance	IEC/EN 60601-1-2



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### Restrictions:

- P) Without magnetic fields of induction cooking appliances of group 2
- T) Without clicks
- Y) Field strength with more severe limits for frequencies  $f < 200$  MHz at measuring distance  $R = 10$  m due to increased measurement uncertainty (NSA)
- A) Actually level 3 certification for non-destructive-testing is not available
- B) The testing laboratory temporarily does not offer inspections in the field regulated by law.

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